

Work Order ID 134566

Thursday, July 09, 2015 7:20:00 AM

134566

Page 1

Item ID: D3832-13 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Mesh (Lid)
 Start Date: 7/9/2015 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 7/9/2015 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MLS Date: JUL 09 2015 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3832	B

100		0.00							
100	SHEAR								
Shear	Memo	0.04							
Shear	1- cut mesh to length and at 27.375" wide, cut outs will be trim on assembly if necessary								

1x CC 15-7-14

110	QC6- Inspect dimensions to drawing	0.00							
110									
QC	Memo	0.00							
Quality Control									

JUL 14 2015

DAS
24
9-89

120	Identify as per dwg & Stock Location: <u>WIP</u>	0.00							
120									
Packaging	Memo	0.00							
Packaging									

WIP
004

1x CC 15-7-14

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Item ID: D3832-13 Accept ***N900040100*** Setup Start ***NS1***
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Start Date: 7/9/2015 Start Qty: 1.00 ***1*** Cust Item ID:
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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21 - Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

MLJ JUL 14 2015

MLJ JUL 14 2015

Picklist Print

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Page 1

Work Order ID: 134566

134566

Parent Item: D3832-13

D3832-13

Parent Item Name: Mesh (Lid)

Start Date: 7/9/2015

Required Date: 7/9/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.07.27 AS PER DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304EX0.75-16F

Purchased

No

100

sf

600.2612

17.7176

19

✓ ***M304FX0 75-16F***

Expanded Metal Flat SS

CC 15-7-14

Location

Loc Qty

Loc Code

WA004

320

M132271

288

M132587

32

WA006

280.2612

M131107

115.8612

M131629

164.4

19.

SHOP COPY
 REF. TO
 EXHIBIT AND
 UNCONTROLLED COPY
 SUBJECT TO
 WITH COPY SET
 TO
 NO. 134 566 MW
 15-07-09

D3832-5 MESH (LID)
 (D3832-9 SIMILAR)

D3832-3 MESH (LID)
 (D3832-7/-13/-15 SIMILAR) 8

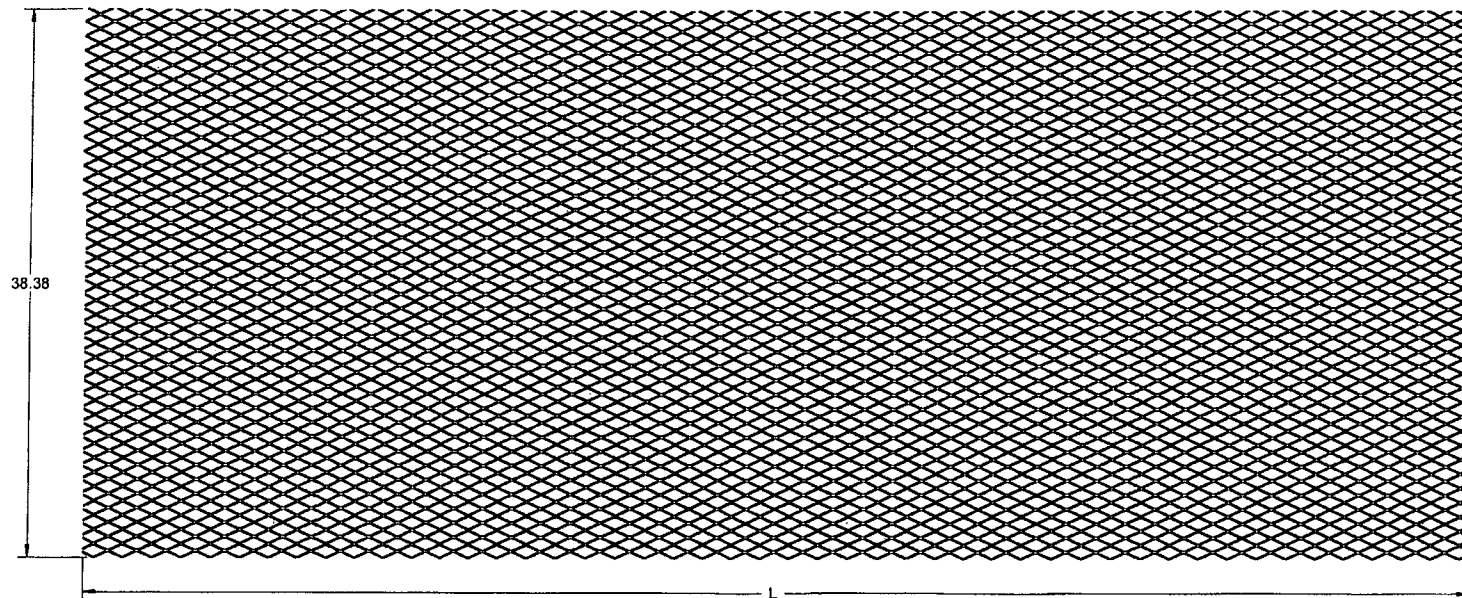
D3832-1 MESH (BASE)
 (D3832-11 SIMILAR)

RELEASED
 2012-07-16

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
 REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: PER APPROPRIATE TABLE
- 8) CUTOUTS IN D3832-3/-7/-13/-15 AT ASSY LEVEL AND SHOWN ON THIS DRAWING FOR REFERENCE ONLY

B	ADDED D3832-7/-9/-11/-13/-15. REASON: PAR10-50.	MB	12.05.17
A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3832	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MESH (LID)	NTS
DATE	12.05.17	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



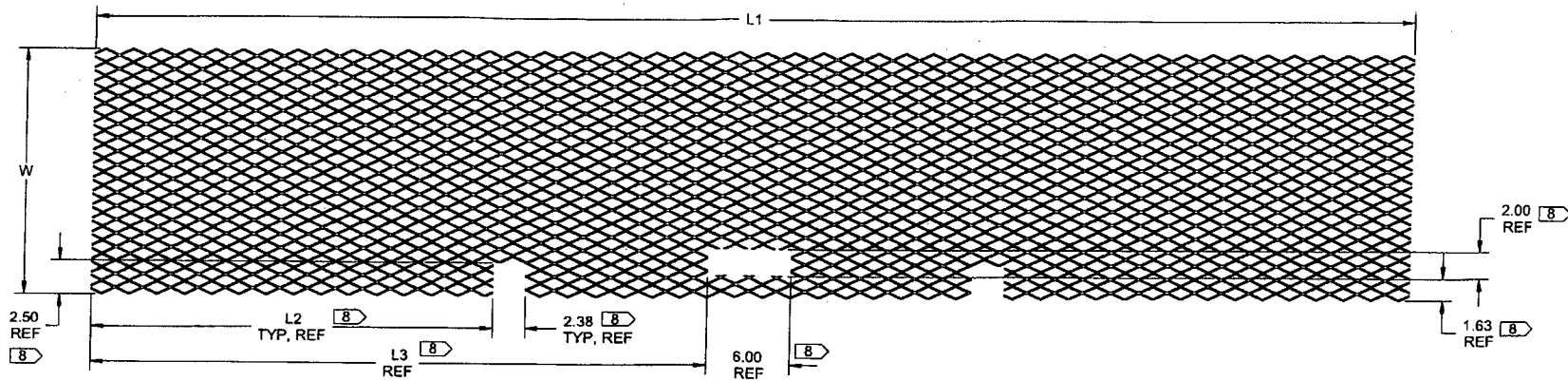
D3832-X MESH (BASE)



DART PART NUMBER	L	WEIGHT (lbs)
D3832-1	95.50	13.50
D3832-11	56.25	8.00

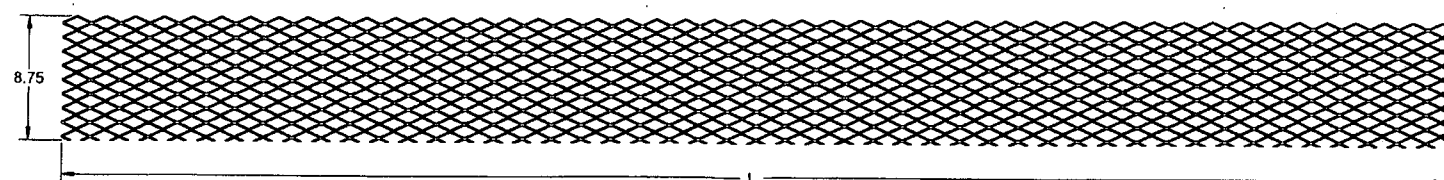
RELEASED
2012-07-16
WP

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3832	REV. B
MFG. APPR.		TITLE	SHEET 2 OF 3
APPROVED		MESH (LID)	SCALE
DE APPR.			NTS
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D3832-X MESH (LID)

DART PART NUMBER	L1	L2	L3	W	WEIGHT (lbs)
D3832-3	95.50	29.31	44.75	18.00	6.25
D3832-7	56.25	9.69	25.13	18.00	3.70
D3832-13	94.80	28.96	44.40	27.00	9.50
D3832-15	55.67	9.40	24.84	27.00	5.60



D3832-X MESH (LID)

DART PART NUMBER	L	WEIGHT (lbs)
D3832-5	95.50	3.08
D3832-9	56.25	1.81

RELEASED
2012-07-16
WR

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D3832 REV. B
MFG. APPR.		SHEET 3 OF 3
APPROVED		TITLE MESH (LID) SCALE NTS
DE APPR.		
DATE	12.05.17	

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